

HEAT PRESS MACHINE

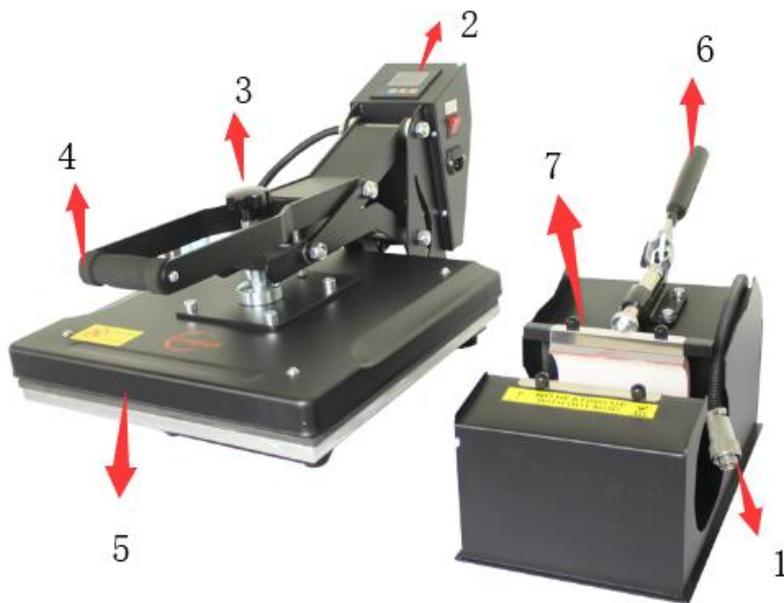


Operator's Manual (CE)

This machine is not suitable for minors to use or food processing.

- **General:**

Heat press machine is using temperature and pressure with a certain amount of time to heat transfer images on items, the transfer is permanently embedded into the product.



- **Components and functions:**

① mug element connect plug

② LCD controller

③ pressure knob

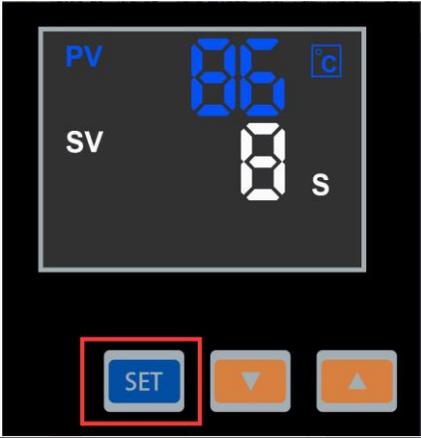
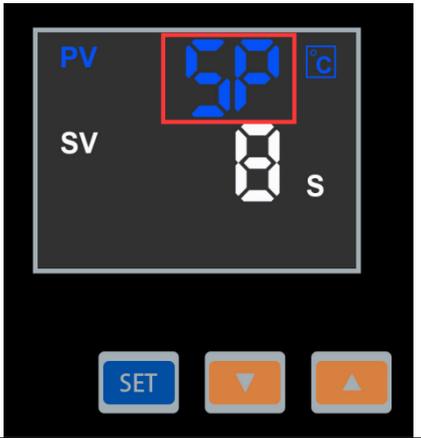
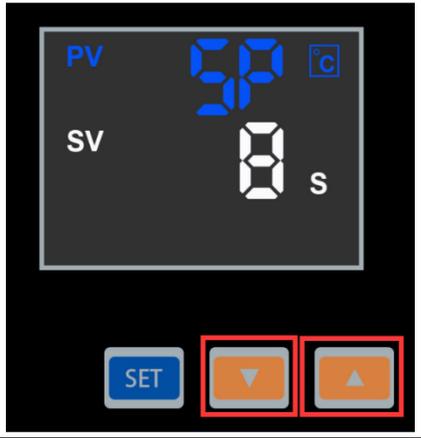
④ handle

⑤ heating plate

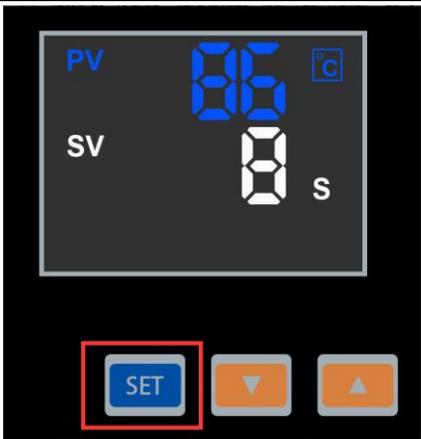
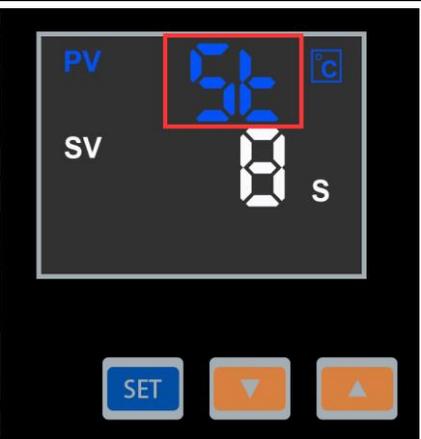
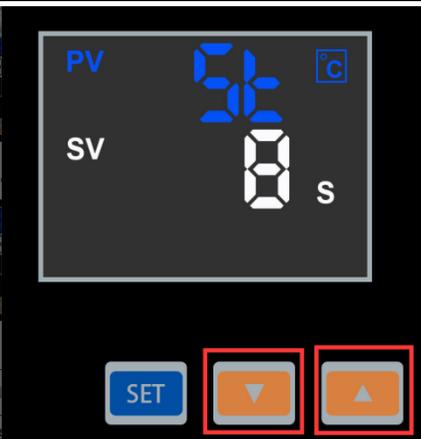
⑥ mug element handle

7 mug heater

1.Set temperature

		
<p>Press SET button</p>	<p>The display show SP</p>	<p>Press arrows “△”or “▽” adjust temp you need</p>

Set time

		
<p>Press SET button after setting temp</p>	<p>Press arrows “△”or “▽” adjust time</p>	<p>Press SET button again after setting</p>

•**T-shirt/Plain materials printing process:**

- ① Place the material on working table,adjust the pressure knob(3) get right pressure required
- ② Connect power plug and turn on the switch
- ③ Set time & temp you want with temp/time controller (2) get required digits.
- ④ The heating plate (5) will start to rise up,when it reaches the temp you set,place the material on the working table and close the handle (4).
- ⑤ The buzzer will sound when reaches the time you set,lift up the handle(4) and take out the material

•**Mug printing process:**

- ⑥ Clean the mug surface,cut the image as per your design,printing size about height 9 cm,length 20 cm
- ⑦ Wrap the mug with the cut image, Make the image in the central and make it symmetrical both sides; Stick the paper with thermal tape.
- ⑧ Put the mug in the center of heating mat (7)
- ⑨ Adjust the pressure for printing mugs, not too tight or too loose, close the handle (6).

- ⑩ Turn on power adjust the time/temp controller (3) time 200 S-300 S, temp about 180°C-200°C.
- ⑪ The machine will sound an alarm automatically when reaching time,turn off power , take out the mug from the heating mat (7)
- ⑫ Peel off the paper.

Note: 1.Because the materials and thickness of these materials are different,so the temp and time also required



different.

2. Pls try a small sample to get the right temp and time needed before large quantities printing.

3.Clothing require temp about 180°C, Fabric clothing use with sublimation paper:30-50 sec,100% cotton

clothing use with transfer paper:15-20sec.

	Problem	Cause	Handling methods
1	Picture burning	Too much time or temp	Adjust time or temp.
2	Fails to heat up,but display well	Heating plate or Relay broken	Check the heating plate or Relay
3	Lack of color, faded image.	Insufficient temperature and/or press time.	Adjust the temperature and/or increase the heating time.
4	Darkened, deep color; blurred image.	Pressed for too long,temperature too high	Adjust the temperature and heating time.
5	No action after turn on power	Plug whether touch well Fuse whether burn	Check the plug and fuse
6	The real temp pass over setting temp	Relay broken	Replace the relay