

# PERMA TRANS™ Soft Transfer

## Inkjet Transfer Paper for White and Light Colored Fabrics



Product Code: S520SFT  
Yellow Line

### ITEMS YOU WILL NEED

- Prewashed white or light cotton or cotton/polyester blend or stretchable fabrics like Lycra™
- Heat Press or Iron (do not use steam)
- Pillowcase
- Hard smooth surface (example: Formica, DO NOT USE AN IRONING BOARD)
- Store unused transfer papers in a resealable polybag in a flat, cool, dry area.

### STEP ONE – PRINTING YOUR IMAGE

- 1) Bring paper to room temperature before printing.
- 2) Load transfer sheets into your printer so that the image is printed on the non-glossy (unlined) side.
- 3) Using your computer, select or design images to be transferred. **Mirror or flip the image before printing.**
- 4) Print image/design on paper using the following recommended print settings\*:

<u>HP</u>	Media: HP Iron On Transfer Print Mode: Normal
<u>Epson</u>	Media: Plain Paper Print Mode: Photo
<u>Canon</u>	Media: Photo Paper Plus Glossy Print Mode: Standard

\*All technical information and recommendations are based on tests we have conducted. For inkjet printers not listed, we recommend following the manufacturer's instructions. Users should conduct their own tests before proceeding.

- 5) Trim image/design from transfer sheet to remove excess area.

### STEP TWO – TRANSFERRING THE IMAGE

#### HEAT PRESS

- 1) Preheat press to 385° F.
- 2) Press fabric for 3-5 seconds to release moisture and remove wrinkles.
- 3) Place printed image face down on the garment (the lined side will be facing up).
- 4) Set at high pressure for best results.
- 5) Press for 25-30 seconds.
- 6) Peel **HOT** for best results: **wait 5 seconds** then remove backing paper using a smooth, even motion.

### HAND IRON

- 1) Preheat your iron to the "Linen" setting. Lay a pillowcase on the ironing surface.
- 2) Pre-iron the fabric to release moisture and remove wrinkles.
- 3) Place your printed image face down on the garment (the lined side will be the ironing surface).
- 4) Using **FIRM STEADY PRESSURE**, holding iron with both hands and applying your body weight, iron on each area of the sheet for **20** seconds making sure to lift the iron completely when moving to a new position. Continue this process until you have completely ironed the entire sheet. Be sure also to cover all corners and edges.



PRESS 1 PRESS 2 PRESS 3 PRESS 4 PRESS 5 PRESS 6

- 5) Peel **HOT** for best results: **wait 5 seconds** then remove backing paper using a smooth, even motion.

### WASHING INSTRUCTIONS

- Turn the garment inside out.
- Wash in **COLD** water.
- Use a mild detergent for best results.
- Do not use bleach or bleach alternative detergents.
- Remove the garment promptly from the washer. The color may bleed if left in the washer.
- Dry on **LOW** temperature.

### NOTES

- Test results demonstrate better color retention after washing using hot peel method.
- When transferring several images to the same fabric, wait until all images are transferred before peeling the backing paper to prevent the heat from affecting already transferred images.

Check out our complete line of paper coating technologies:



Please be sure to evaluate the Standard Product Fact Sheet to ensure the product is compatible with your printer and ink. ALWAYS test to determine the suitability of this paper for use with your equipment and your methods. The Seller's and Manufacturer's maximum obligation shall be to replace any paper that has been proven to be defective. Neither the Seller nor the Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use, this paper.

This product is protected under one or more of the following patents: 2012/0202,020/6,410,200/6,497,781/6,723,773/7,008,746/8,197,918/RE42,541

15 May 2015